

**FIFTEENTH MEETING OF THE SAKER FALCON TASK FORCE (STF15)**

*(Online, 8 September 2025)*

UNEP/CMS/STF15/Doc.1

**PROVISIONAL AGENDA**

*(Prepared by the Coordinating Unit of the Raptors MOU)*

1. Welcome and introductions
2. Adoption of the Agenda (Doc 1)
3. Update since the 14th Meeting of STF
4. Decision making structure for the conservation and adaptive management of the Saker Falcon (Doc.2)
5. Indicative Budget of the AMF (Doc.3)
6. Any other business
7. Closure of the meeting